

Work Order ID 71807

Tuesday, July 12, 2011 12:05:32 PM

805



Page 1

Item ID: D350-607-445

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket

Stop



Start Date: 7/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 11-07-12 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-2	C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-445 CHG002

11 07 2011
for BG 11-7-20

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11 07 2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D350-607-445

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 7/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-445

Rev A

11/7/2011

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/2011
ME
11-07-2011

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, July 12, 2011 12:05:29 PM

Page 1

Work Order ID: 71807

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket



Start Date: 7/12/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC IPP Rev:C as per ecn
10-596 DD 10.08.26 verf by:EC IPP Rev:D 11.02.09 add to install
label DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-607-411

Manufactured

No

110

Each

3.0000

1



Quick Release Basket Mounting Installation

Location

Loc Qty

Loc Code

PKG

3

68715

1

69477

1

69478

1

D3911-041

Manufactured

No

110

Each

6.0000

1



Basket Installation Stud Assembly, Lower

Location

Loc Qty

Loc Code

st507

6

66033

2

68296

4

D3911-043

Manufactured

No

110

Each

8.0000

1



Aft Eyebolt Receiver Assembly

Location

Loc Qty

Loc Code

st507

8

66181

1

67006

3

68987

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 71807

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 7/12/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

D3912-041

Manufactured No

110 Each

5.0000



Eyebolt Receiver Assembly



1

Location

Loc Qty

Loc Code

st507

5

69000

1

69608

4

Manufactured No

110 Each

0.0000

D4032-041



Short Basket Assembly (350)



1

D4085-1

Manufactured No

110 Each

16.0000



Placard, Instructions



1

Location

Loc Qty

Loc Code

ST112

16

66471

6

71517

10

Purchased No

110 Each

710.0000

AN4-13A



Bolt



6

Location

Loc Qty

Loc Code

ST357

710

117962

110

118078

600

6

Tuesday, July 12, 2011 12:05:30 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Tuesday, July 12, 2011 12:05:30 PM

Page 3

Work Order ID: 71807

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 7/12/2011

Required Date: 7/22/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
Nut
X

Purchased

No

110

Each

4,319.000



6

6

Location

Loc Qty

Loc Code

ST300

4319

117441

2045

117601

774

117885

1500

6

NAS1149F0432P
Washer
X

Purchased

No

110

Each

348.0000



12

12

Location

Loc Qty

Loc Code

ST275

348

117291

148

118179

200

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

ICA-D350-607

Page 54 of 56

25.19.4 D350-607-441/-443/-445/-447 HELI-UTILITY-BASKET™

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	(1)	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	(1)	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	(1)	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	(1)	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X- TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		(1)				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	(1)	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		(1)			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	(6)	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	(6)	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	(12)	12	32	44	NAS1149F0432P	WASHER

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25-00-00

Revision: 4